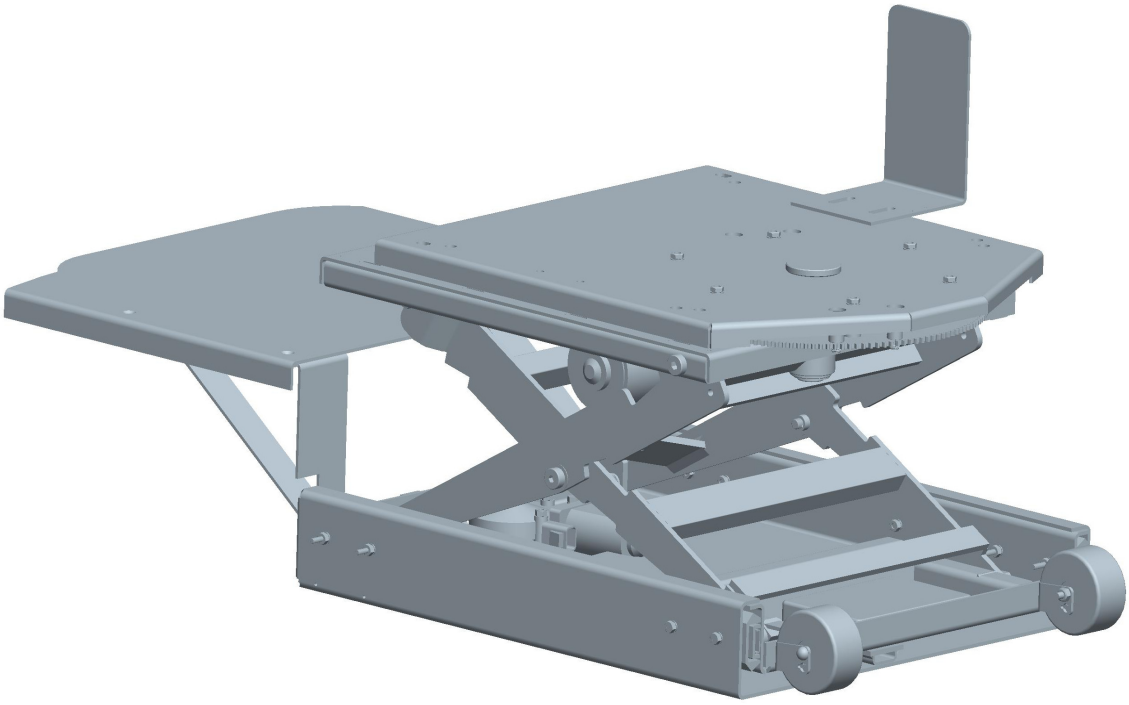
6WAY TRANSFER SEAT

SERVICE MANUAL



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Savage, MN 55378
www.rollxvans.com

6WAY TRANSFER SEAT

SERVICE MANUAL

#10314-004
October 2012

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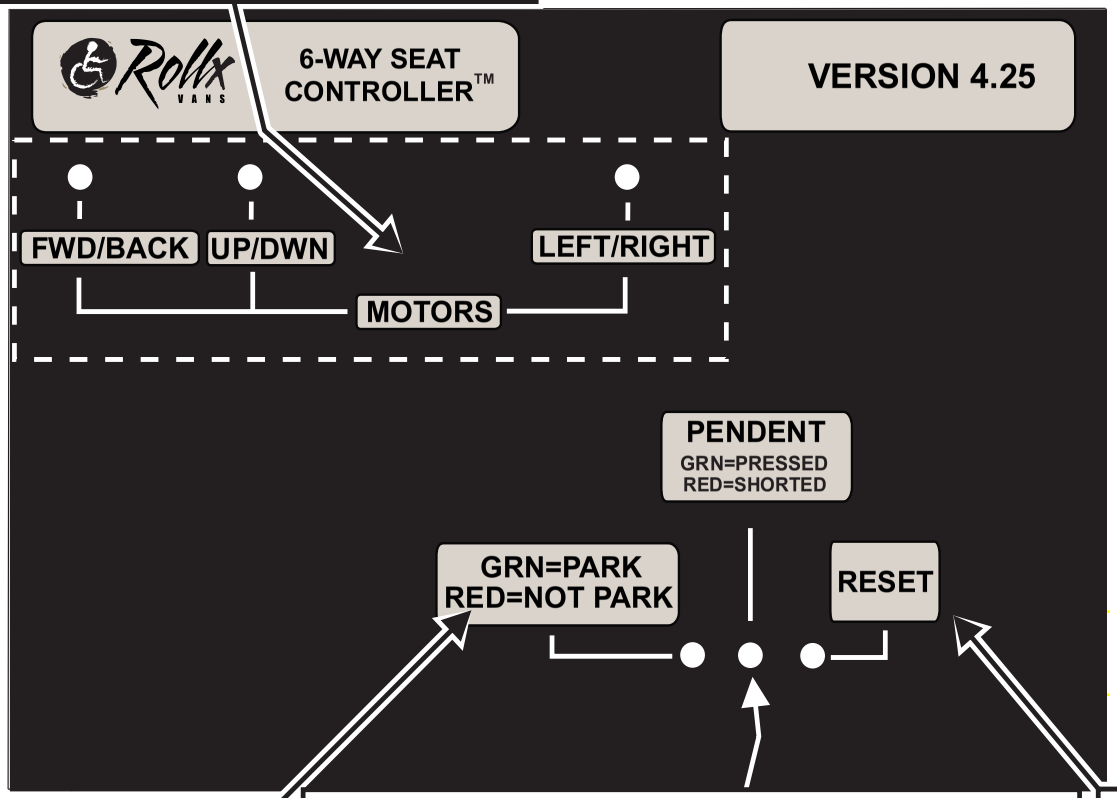
Symptom	Possible Cause	Remedy
Seat base does NOT MOVE when any button on hand pendant is pressed.	Controller program failure.	Press the 6-way seat controller reset button located on the 6-way seat controller.
	Blown fuse for power to 6-way.	Check 6-way seat in-line fuse located under the hood near the battery. Replace if needed with a 40 amp blade fuse located in the glove box.
	Blown fuse for 6-way seat controller.	Check 6-way seat controller fuse located in fuse block behind the glove box in OTC minivans or the in-line fuse located under hood near the battery. Replace with 1 amp blade fuse located in the glove box.
	Hand pendant wire is unplugged.	Plug wire back into coupler plug on seat top plate or back into 6-way seat controller.
	Main harness is unplugged.	Plug red plug back into 6-way seat controller.
	Controller logic harness is unplugged.	Plug small black plug back into 6-way seat controller.
	Bad ground.	Check ground wire at fuse panel behind the glove box or at the battery.
	Bad wire harness.	Check continuity of all wire harnesses. Repair or replace as needed.
	Controller failure.	Replace 6-way seat controller.
One function of the 6-way seat doesn't work (I.e. seat will not swivel but will raise and slide)	Bad connection.	Check plugs going into 6-way controller board and and respective motors.
	Bad motor.	Check for power at motor or connect auxillary power to motor directly.*
	Hand pendant malfunction.	Replace hand pendant
	Controller failure.	Replace 6-way seat controller.
Squeeky seat	Metal rubbing.	Use greese on scissors and slides and rotate gear.

* If seat base ever fails in the down position, the wire harness for the up/down motor has connectors that can easily be seperated and hooked-up to an auxilary power source in order to raise the seat (refer to #85152-125ASM on a wiring diagram for harness detail).

Replacement Parts and Wiring Diagram sections are also provided to aid in troubleshooting.

Motors LEDs
- 12v Output to specific motor (from 40 amp fuse near vehicle battery)
- Green = Fwd, Up, Right
- Red = Back, Dwn, Left
- Monitored after relays
- If LED lights, control is sending 12v to motor

Other Tips
- If control has no power, check 1 amp fuse in Rollx Vans fuse panel near glove box. This is the control's power source.
-Refer to owners manual and device decal for motor override instructions for manually moving the device.

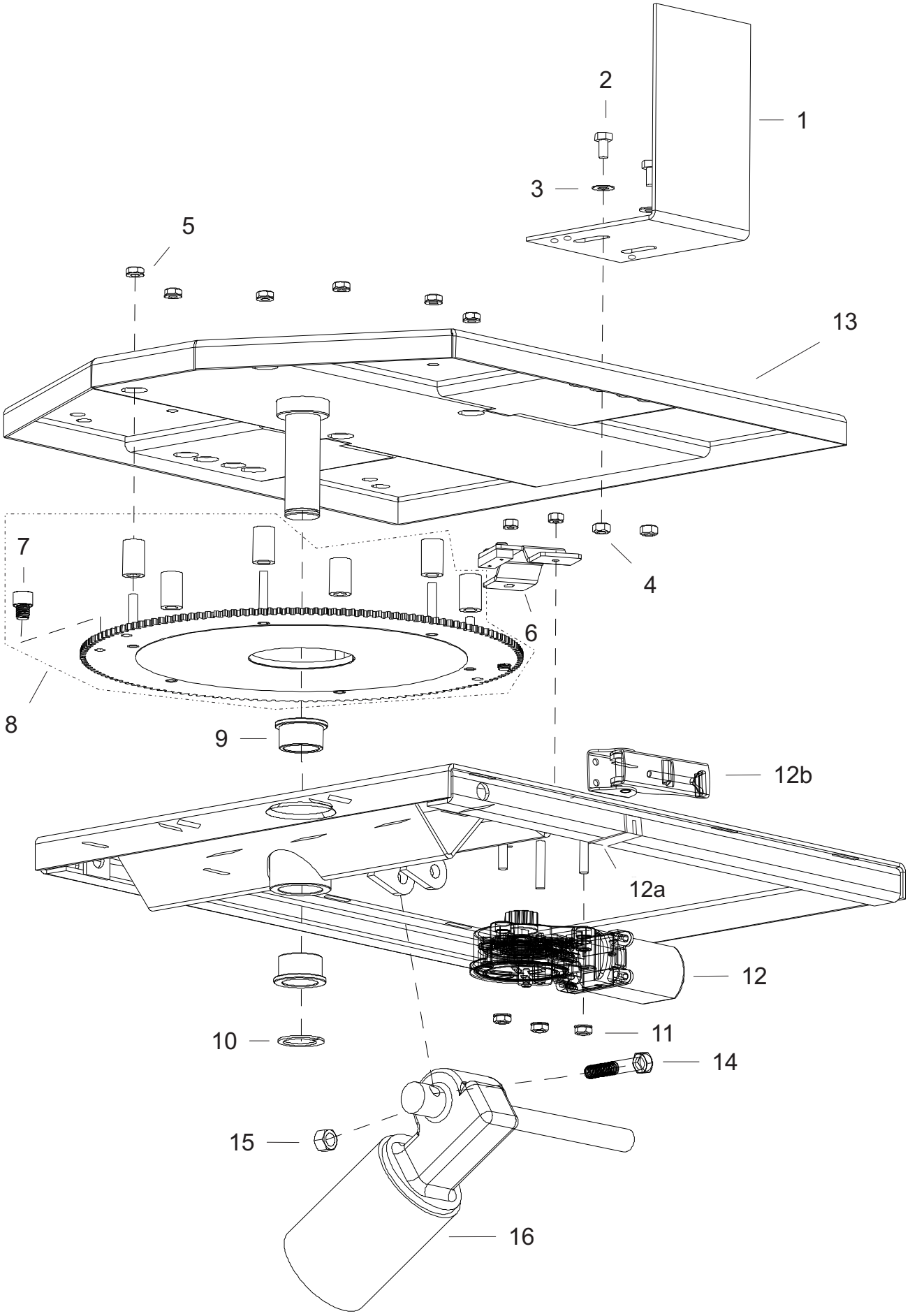


Vehicle Neutral Safety Status
- Only active when pendant button is pressed
- Must be Green (Park) for seat to operate
- Neutral Safety connection is from Rollx Vans fuse panel near glove box

7001-08 6way Seat Pendent Switch Status
- Activates when any button on hand pendant is pressed.
- If all 6 buttons on hand pendant activate green LED, the pendant and connections are likely good.
- If RED LED is lit up the pendent switch/wire is shorted

Reset Switch Input
- Acitvates when Control is getting reset signal from Reset Button

7001-06 to -07 6way Seat Pendent Switch Status
- Activates when any button on hand pendant is pressed
- If all 6 buttons on hand pendant activate the LED, the pendant and connections are likely good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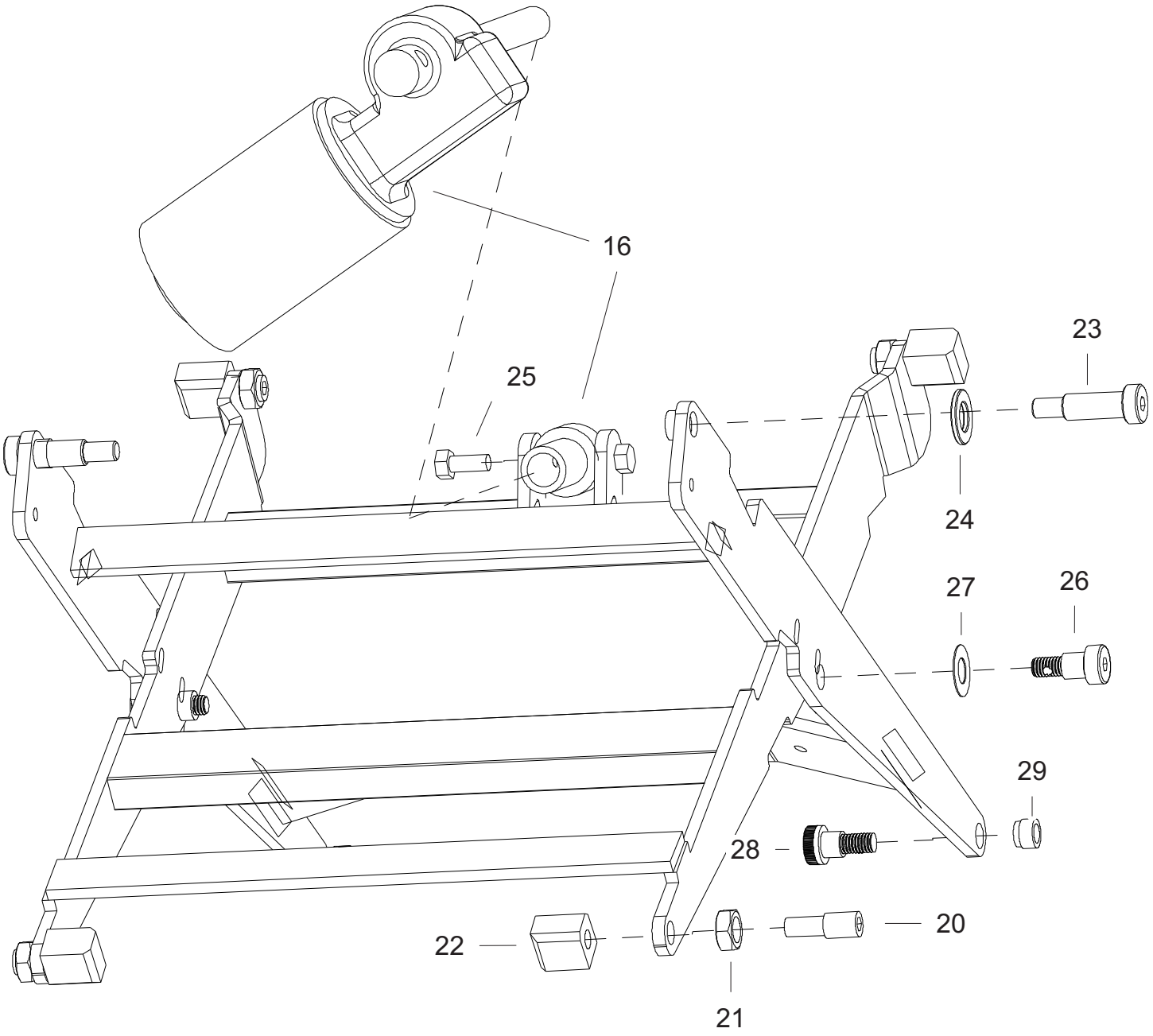
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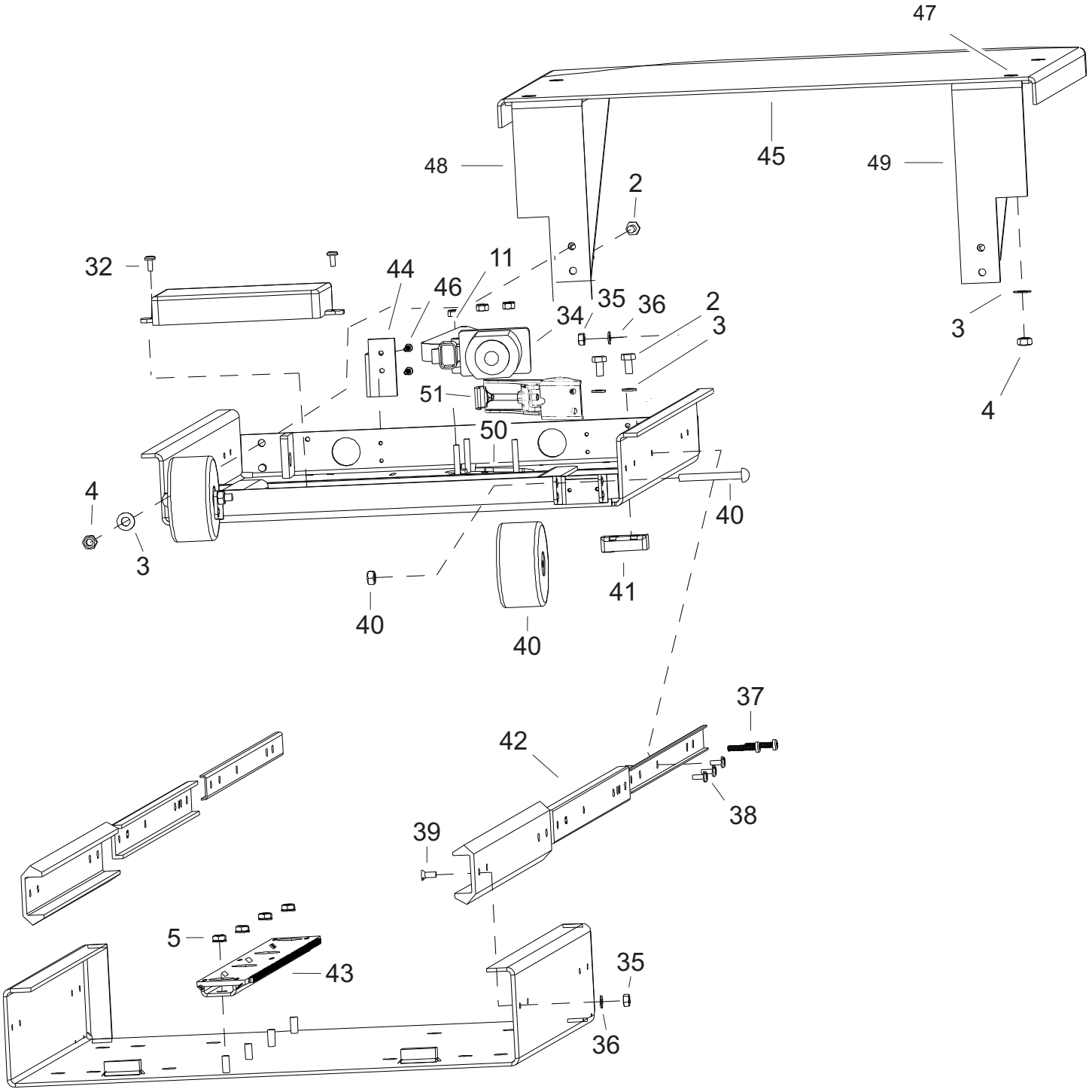
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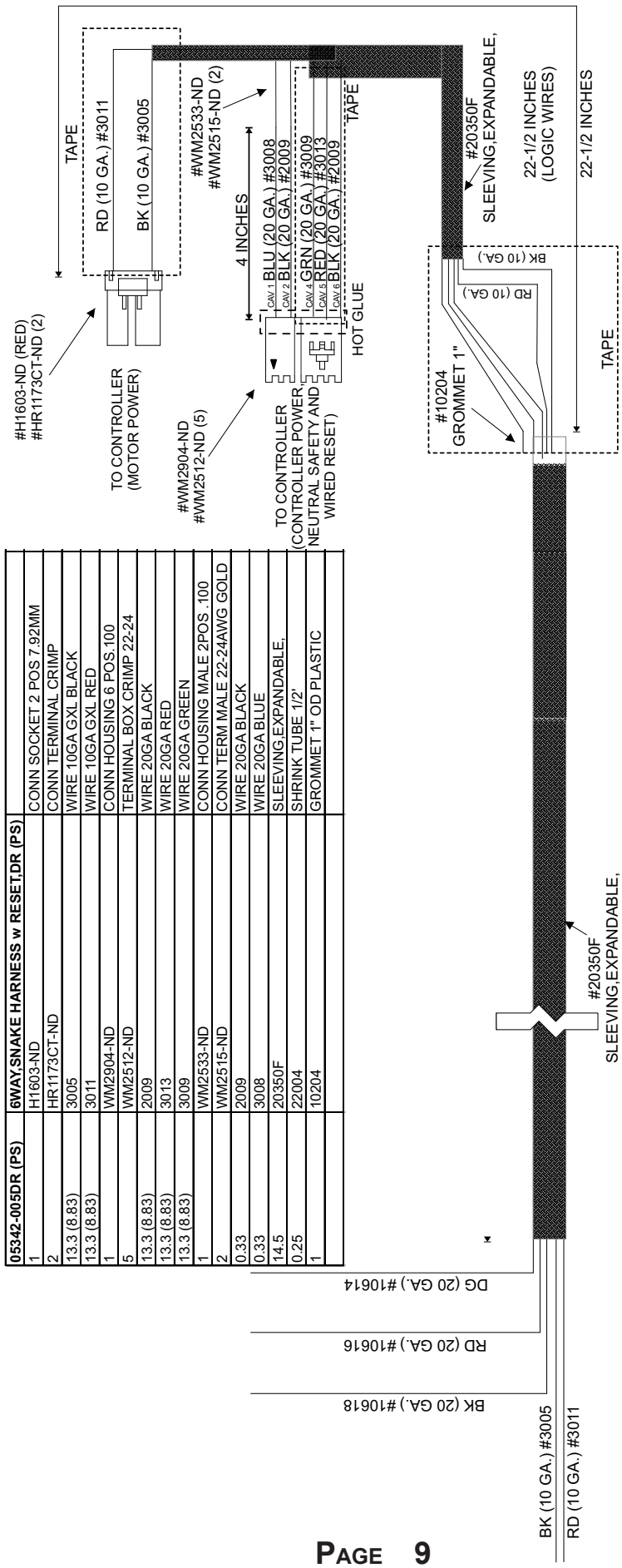
Item	Qty.	Description	7001-08	7001-07, 06
1	1	6WAY,PENDANT BRACKET	SB7000-12	SB7000-12
2	10	1/4-20X1 HEX BOLT	15005	SAME
3	14	1/4 FLAT WASHER	33004	SAME
4	10	1/4-20 NYLOC NUT	37018	SAME
5	10	1/4-20 KEPS NUT	37410	SAME
6	1	6WAY,GEAR GUIDE	SB7004-008L	SB7004-008L
7	2	6WAY,STOP BOLTS	381638SHCH	381638SHCH
8	1	6WAY,SWIVEL GEAR ASM	SB7006-001ASM	SB7005-001ASM
9	2	FLANGED BEARING	6338K436	6338K436
10	1	SNAP RING	98410A133	98410A133
11	8	#10-32 KEPS NUT	37408	SAME
12	1	MOTOR,6WAY SWIVEL	214-1003	214-1003
12a	1	ROTATE MOTOR PLATE	SB7002-004GWELD	NA
12b	1	LATCH SOUTHCO VANTAGE	91-562-07	NA
13	1	6WAY,TOP PLATE ASM	SB7005-009	SB7005-009
14	1	HEX SCREW 3/8-16 X 2	91257A632	91257A632
15	1	3/8 NYLOC NUT	37024	SAME
16	1	ACTUATOR 6WAY PENDANT	85152-125	85152-125
20	4	SLIDER PIN	SB7000-007	SB7000-007
21	4	1/2 JAM NUT	36210	SAME
22	4	SLIDER BLOCK	SB7000-006	SB7000-006
23	2	LONG SHOULDER SCREW 6WAY	SS500-1025	SS500-1025
24	2	1/2 FLAT WASHER	33012	SAME
25	2	5/16-18X1-1/4 HEX BOLT	15057	SAME
26	2	SHOULDER SCREW 1/2 X 1/2	SS500-500	SS500-500
27	2	1/2 THIN WASHER	SHOP SUPPLY	SAME
28	2	SHOULDER SCREW 1/2 X3.75	SS500-375	SS500-375
29	6	6WAY, 3/8-16 PEM PRESS NUT	S-0616-2	S-0616-2
32	2	#8X3/4 SCREW SHEET METAL	162729	SAME
33	1	NOT USED		
34	1	MOTOR FOR 6WAY SEAT	CBMA0011	CBMA0011
35	18	#10-32 NUT	36030	SAME
36	18	#10 WASHER	33002	SAME
37	4	#10-32X1 PAN HEAD SCREW	1129073	SAME
38	6	#10-32X1/2 PAN HEAD SCREW	29049	SAME
39	8	#10-32X1 FLAT HEAD SCREW	29073	SAME
40	2	WHEEL W/AXLE & NUT	HR25F2	HR25F2
41	2	6WAY, STOP BLOCK	SB7000-004G	SB7000-004G
42	2	SLIDE TRACKS 6WAY SEATS	C3600-22D	C3600-22D
43	1	GEAR RACK WELDMENT	SB7000-003	SB7000-003
44	1	6WAY,SNAKE BRKT	SB7000-013	SB7000-013
45	1	6WAY,FOOTREST TOP (DR / PS)	SB7005-018/-019	SB7005-018/-019
46	2	#6X1 SCREW SHEET METAL	153533	SAME
47	4	1/4-20 PEM STUD PRESSED IN	N / A	N / A
48	1	6WAY,FOOTREST LEFT BRKT	SB7005-16	SB7005-16
49	1	6WAY,FOOTREST RIGHT BRKT	SB7005-17	SB7005-17
50	1	BACK / FORWARD MOTOR PLATE	SB7002-004F	NA
51	1	LATCH SOUTHCO VANTAGE	91-562-07	NA

Item	Description	7001-04	7001-03	7001-02	7001	7000 (Low Profile)	7000 (High Profile)
		180 Degree Swivel w/ Footrest	HD Pendant	Pendant	Low Profile w/ #CBMA0011 Motors	Low Profile w/ A&M Swivel Motor	High Profile (7-3/4" base) w/ #REP024 Motors
		7/16/2007	10/1/2006	3/9/2006	11/17/2003	Spring 2003	
1	6WAY,PENDANT BRACKET	SB7000-12	SB7000-12	SB7000-12	SB7000-11	SB7000-11	SB7000-11
2	1/4-20X1 HEX BOLT	150005	SAME	SAME	SAME	SAME	SAME
3	1/4 FLAT WASHER	33004	SAME	SAME	SAME	SAME	SAME
4	1/4-20 NYLOC NUT	37018	SAME	SAME	SAME	SAME	SAME
5	1/4-20 KEPS NUT	37410	SAME	SAME	SAME	SAME	SAME
6	6WAY,GEAR GUIDE	SB7004-008L	SB7004-008L	N / A	N / A	N / A	N / A
7	6WAY,STOP BOLTS	381638SHCH	381638SHCH	381638SHCH	381638SHCH	N / A	N / A
8	6WAY,SWIVEL GEAR ASM	SB7004-001asm	SB7002-001	SB7002-001	SB7002-001	SB7000-001ASM	SB7000-101A
9	FLANGED BEARING	6338K436	6338K436	6338K436	6338K436	6338K436	6338K436
10	SNAP RING	98410A133	98410A133	98410A133	98410A133	98410A133	98410A133
11	#10-32 KEPS NUT	37408	SAME	SAME	SAME	N / A	N / A
12	MOTOR,6WAY SWIVEL	214-1003	214-1003	CBMA0011	CBMA0011	210-1011+412-1032	SB7000SWIVEL+310-1059
13	6WAY,TOP PLATE ASM	SB7005-009	SB7005-009	SB7005-009	SB7005-009	SB7005-009	N / A
14	HEX SCREW 3/8-16 X 2	91257A632	91257A632	91257A632	91257A632	91257A632	91257A632
15	3/8 NYLOC NUT	37024	SAME	SAME	SAME	SAME	SAME
16	MOTOR,6WAY,UP DN ASM	85152-125	85152-125ASM	85152-125ASM	85152-125ASM	85152-125ASM	85152-125ASM
20	SLIDER PIN	SB7000-007	SB7000-007	SB7000-007	SB7000-007	SB7000-007	SB7000-007
21	1/2 JAM NUT	36210	SAME	SAME	SAME	SAME	SAME
22	SLIDER BLOCK	SB7000-006	SB7000-006	SB7000-006	SB7000-006	SB7000-006	SB7000-006
23	LONG SHOULDER SCREW 6WAY	SS500-1025	SS500-1025	SS500-1025	SS500-1025	N / A	N / A
24	1/2 FLAT WASHER	33012	SAME	SAME	SAME	SAME	SAME
25	5/16-18X1-1/4 HEX BOLT	15057	SAME	SAME	SAME	SAME	SAME
26	SHOULDER SCREW 1/2 X 1/2	SS500-500	SS500-500	SS500-500	SS500-500	N / A	N / A
27	1/2 THIN WASHER	SHOP SUPPLY	SAME	SAME	SAME	N / A	N / A
28	SHOULDER SCREW 1/2 X3.75	SS500-375	SS500-375	SS500-375	SS500-375	N / A	N / A
29	6WAY, 3/8-16 PEM PRESS NUT	S-0616-2	S-0616-2	S-0616-2	S-0616-2	N / A	N / A
32	#8X3/4 SCREW SHEET METAL	162729	SAME	SAME	SAME	N / A	N / A
33	6-WAY SEAT CONTROLLERS	5334-001	5334-001	5334-001	N / A	N / A	N / A
34	MOTOR,6WAY FW BK	CBMA0011	CBMA0011	CBMA0011	CBMA0011	CBMA0011	SB7000FWD-BK+310-1059
35	#10-32 NUT	36030	SAME	SAME	SAME	SAME	SAME
36	#10 WASHER	33002	SAME	SAME	SAME	SAME	SAME
37	#10-32X1 PAN HEAD SCREW	1129073	SAME	SAME	SAME	SAME	SAME
38	#10-32X1/2 PAN HEAD SCREW	29049	SAME	SAME	SAME	SAME	SAME
39	#10-32X1 FLAT HEAD SCREW	29073	SAME	SAME	SAME	SAME	SAME
40	WHEEL W/AXLE & NUT	HR25F2	HR25F2	HR25F2	HR25F2	N / A	N / A
41	6WAY, STOP BLOCK	SB7000-004G	SB7000-004G	SB7000-004G	SB7000-004G	SB7000-004G	N / A
42	SLIDE TRACKS 6WAY SEATS	C3600-22D	C3600-22D	C3600-22D	C3600-22D	C3600-22D	C3600-22D
43	GEAR RACK WELDMENT	SB7000-003	SB7000-003	SB7000-003	SB7000-003	SB7000-003	N / A
44	6WAY,SNAKE BRKT	SB7000-013	SB7000-013	SB7000-013	N / A	N / A	N / A
45	6WAY,FOOTREST TOP (DR / PS)	SB7005-018/-019	N / A	N / A	N / A	N / A	N / A
46	#6X1 SCREW SHEET METAL	153533	N / A	N / A	N / A	N / A	N / A
47	1/4-20X1/2 FLATHEAD SCREW	N / A	N / A	N / A	N / A	N / A	N / A
48	6WAY,FOOTREST LEFT BRKT	SB7005-016	N / A	N / A	N / A	N / A	N / A
49	6WAY,FOOTREST RIGHT BRKT	SB7005-17	N / A	N / A	N / A	N / A	N / A

4 are just for reference and may appear different.

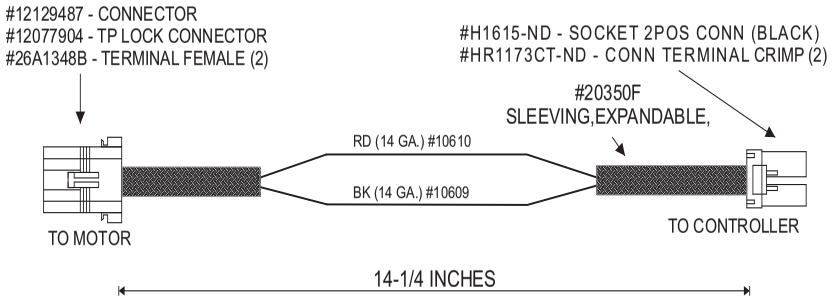
6WAY SEAT MAIN WIRE HARNESS (NO SNAKE) #05342-006
#7001-06,07,08 TRANSFER SEATS
(NO OEM SEAT WIRES)

05342-005DR (PS)	6WAY,SNAKE HARNESS w RESET,DR (PS)	
1	H1603-ND	CONN SOCKET 2 POS 7.92MM
2	HR1173CT-ND	CONN TERMINAL CRIMP
13.3 (8.83)	3005	WIRE 10GA GXL BLACK
13.3 (8.83)	3011	WIRE 10GA GXL RED
1	WM2904-ND	CONN HOUSING 6 POS.100
5	WM2512-ND	TERMINAL BOX CRIMP 22-24
13.3 (8.83)	2009	WIRE 20GA BLACK
13.3 (8.83)	3013	WIRE 20GA RED
13.3 (8.83)	3009	WIRE 20GA GREEN
1	WM2533-ND	CONN HOUSING MALE 2POS .100
2	WM2515-ND	CONN TERM MALE 22-24AWG GOLD
0.33	2009	WIRE 20GA BLACK
0.33	3008	WIRE 20GA BLUE
14.5	20350F	SLEEVING,EXPANDABLE,
0.25	22004	SHRINK TUBE 1/2"
1	10204	GROMMET 1" OD PLASTIC

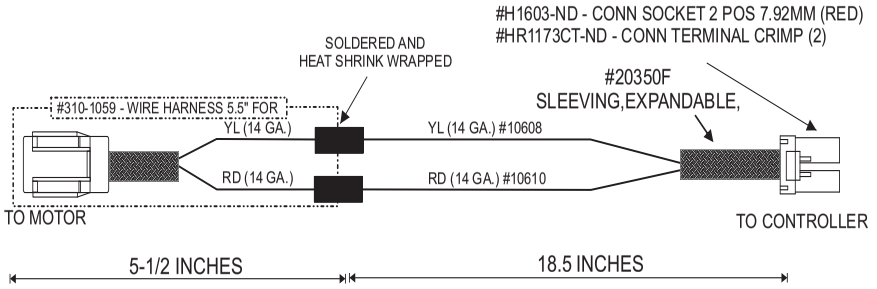


#7001-08 (ALL 6WAY SEATS WITH HAND PENDANT)
CABLE ASSEMBLIES

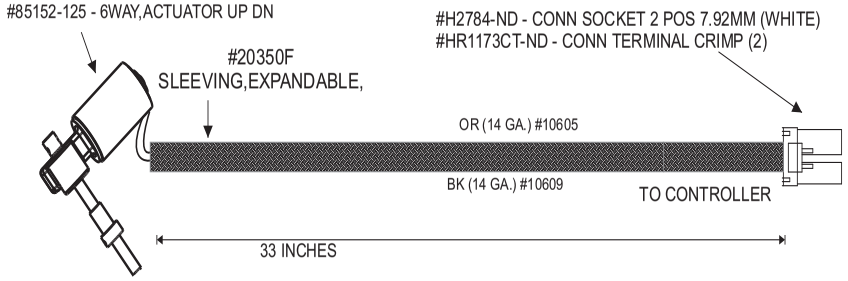
#05342-001 - 6WAY,MTR CABLE,FW BK



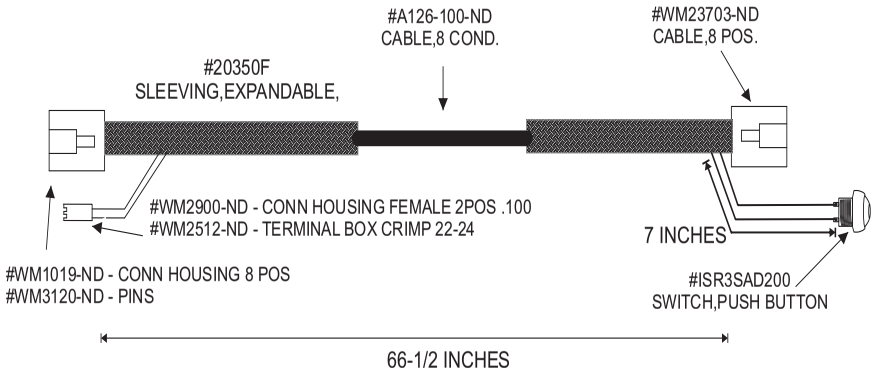
#05342-002 - 6WAY,MTR CABLE,SWIVEL

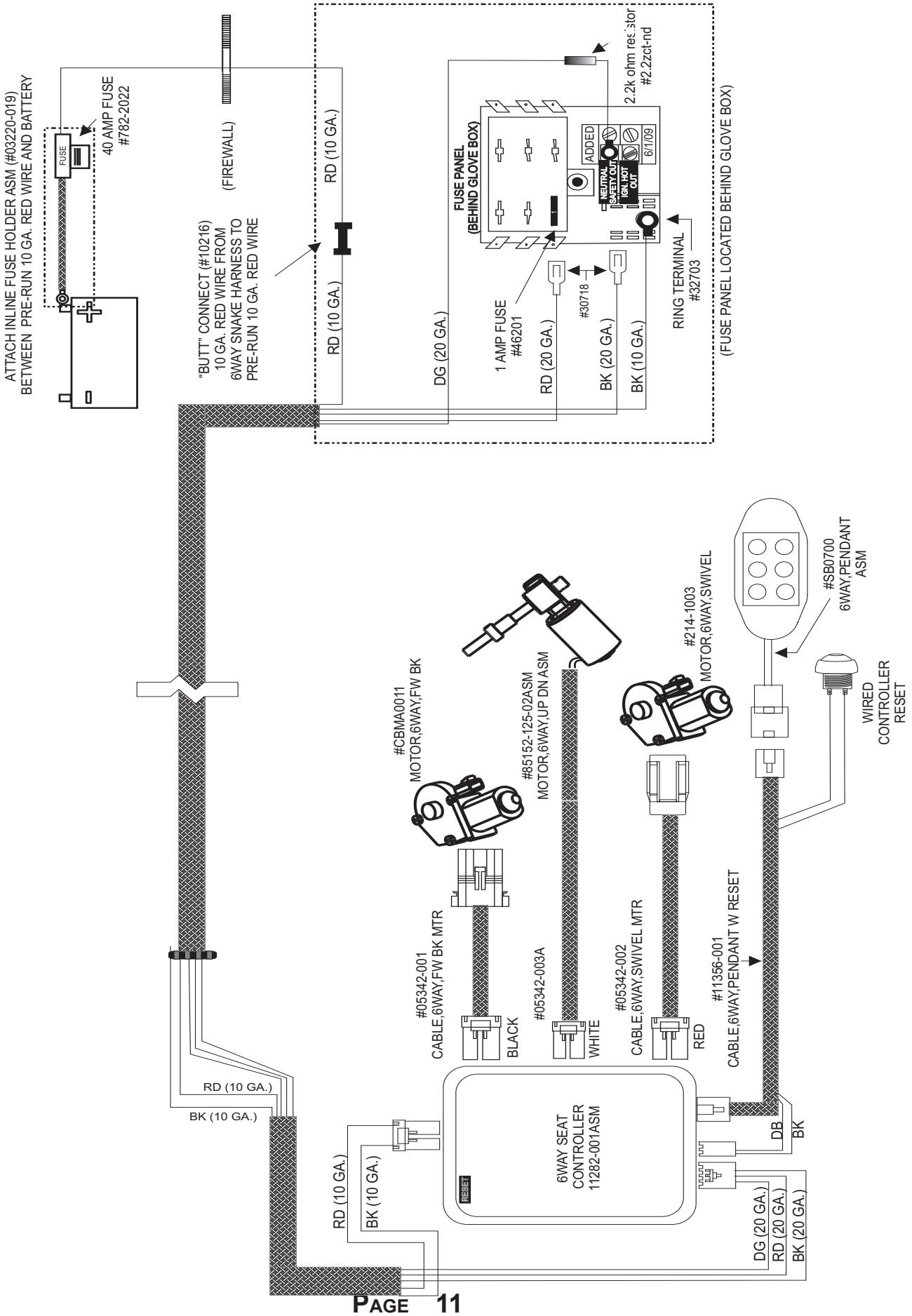


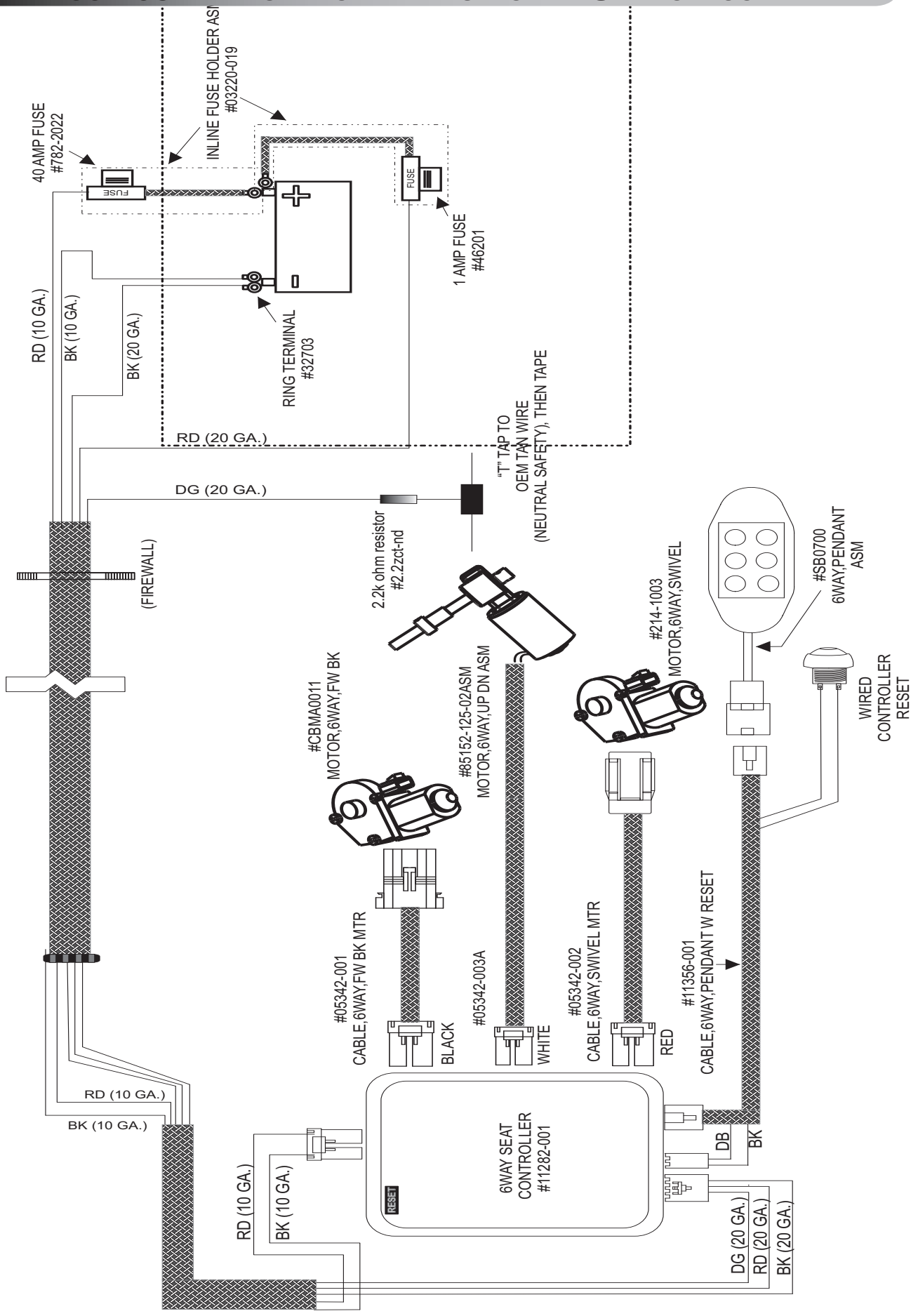
#85152-125-02ASM - 6WAY,ACTUATOR UP DN ASM
#05342-003A - CABLE,6WAY,UP DN MTR, V1

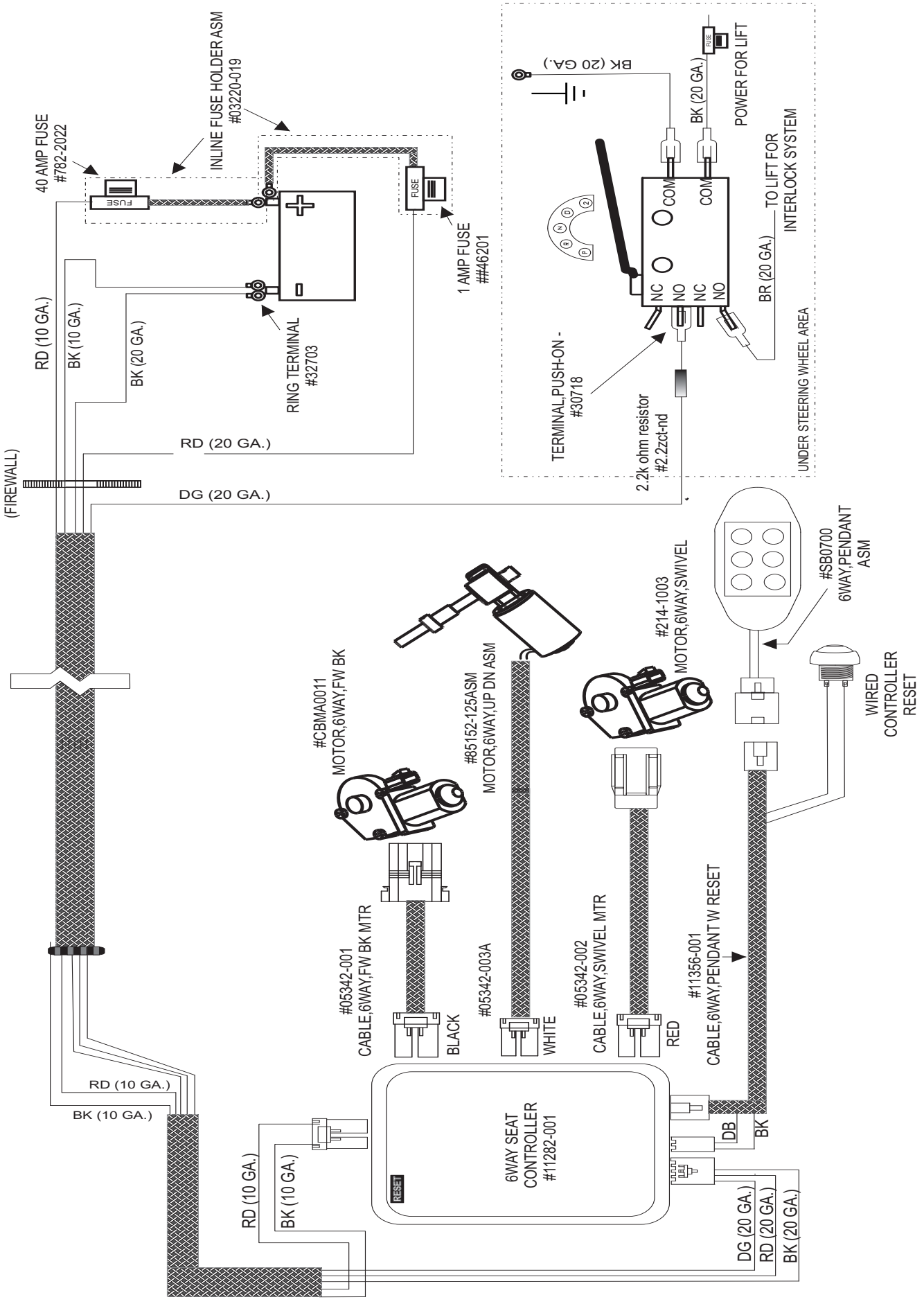


#11356-001 - EXTENSION CABLE,6WAY,PENDANT



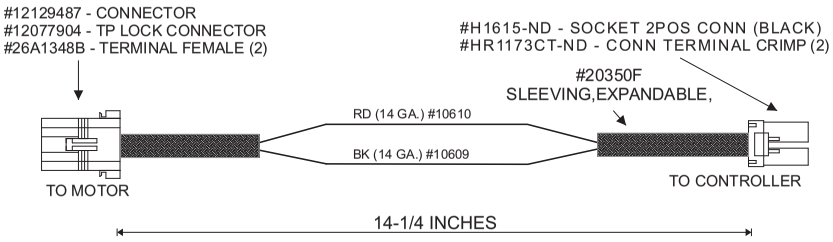

ATTACH INLINE FUSE HOLDER ASM (#03220-019)
BETWEEN PRE-RUN 10 GA. RED WIRE AND BATTERY
FUSE
40 AMP FUSE
#782-2022
(FIREWALL)
"BUTT" CONNECT (#10216)
10 GA. RED WIRE FROM
6WAY SNAKE HARNESS TO
PRE-RUN 10 GA. RED WIRE
RD (10 GA.)
RD (10 GA.)
DG (20 GA.)
FUSE PANEL
(BEHIND GLOVE BOX)
ADDED
6/1/09
NEUTRAL SAFETY OUT
IGN. HOT OUT
2.2k ohm resistor
#2.2zct-nd
1 AMP FUSE
#46201
RD (20 GA.)
#30718
BK (20 GA.)
BK (10 GA.)
RING TERMINAL
#32703
(FUSE PANEL LOCATED BEHIND GLOVE BOX)
#CBMA0011
MOTOR,6WAY,FW BK
#85152-125-02ASM
MOTOR,6WAY,UP DN ASM
#214-1003
MOTOR,6WAY,SWIVEL
#SB0700
6WAY,PENDANT
ASM
WIRED
CONTROLLER
RESET
#05342-001
CABLE,6WAY,FW BK MTR
BLACK
#05342-003A
WHITE
#05342-002
CABLE,6WAY,SWIVEL MTR
RED
#11356-001
CABLE,6WAY,PENDANT W RESET
RD (10 GA.)
BK (10 GA.)
RD (10 GA.)
BK (10 GA.)
6WAY SEAT
CONTROLLER
11282-001ASM
RESET
DB
BK
DG (20 GA.)
RD (20 GA.)
BK (20 GA.)


40 AMP FUSE
#782-2022
INLINE FUSE HOLDER ASM
#0320-019
FUSE
1 AMP FUSE
#46201
RING TERMINAL
#32703
RD (10 GA.)
BK (10 GA.)
BK (20 GA.)
RD (20 GA.)
"T" TAP TO
OEM TAN WIRE
(NEUTRAL SAFETY), THEN TAPE
DG (20 GA.)
2.2k ohm resistor
#2.2zct-nd
(FIREWALL)
#CBMA0011
MOTOR,6WAY,FW BK
#85152-125-02ASM
MOTOR,6WAY,UP DN ASM
#214-1003
MOTOR,6WAY,SWIVEL
#SB0700
6WAY,PENDANT
ASM
WIRED
CONTROLLER
RESET
#05342-001
CABLE,6WAY,FW BK MTR
BLACK
#05342-003A
WHITE
#05342-002
CABLE,6WAY,SWIVEL MTR
RED
#11356-001
CABLE,6WAY,PENDANT W RESET
RD (10 GA.)
BK (10 GA.)
6WAY SEAT
CONTROLLER
#11282-001
RESET
LED
DB
BK
RD (10 GA.)
BK (10 GA.)
DG (20 GA.)
RD (20 GA.)
BK (20 GA.)

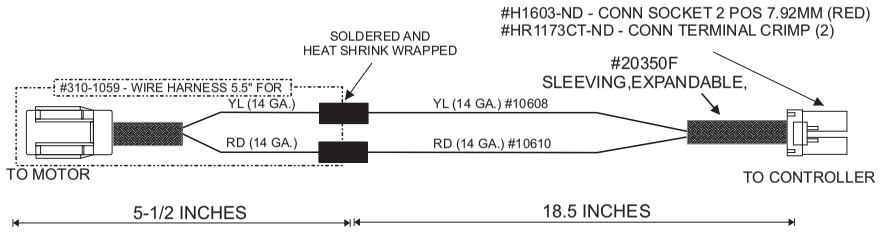

40 AMP FUSE
#782-2022
INLINE FUSE HOLDER ASM
#03220-019
FUSE
1 AMP FUSE
##46201
RING TERMINAL
#32703
RD (10 GA.)
BK (10 GA.)
BK (20 GA.)
RD (20 GA.)
DG (20 GA.)
(FIREWALL)
BK (20 GA.)
POWER FOR LIFT
TO LIFT FOR
INTERLOCK SYSTEM
BR (20 GA.)
COM
COM
NC
NO
NC
NO
TERMINAL,PUSH-ON -
#30718
2.2k ohm resistor
#2.2zct-nd
UNDER STEERING WHEEL AREA
#SB0700
6WAY,PENDANT
ASM
WIRED
CONTROLLER
RESET
#214-1003
MOTOR,6WAY,SWIVEL
#CBMA0011
MOTOR,6WAY,FW BK
#85152-125ASM
MOTOR,6WAY,UP DN ASM
#05342-001
CABLE,6WAY,FW BK MTR
#05342-003A
#05342-002
CABLE,6WAY,SWIVEL MTR
#11356-001
CABLE,6WAY,PENDANT W RESET
BLACK
WHITE
RED
6WAY SEAT
CONTROLLER
#11282-001
RESET
DB
BK
RD (10 GA.)
BK (10 GA.)
DG (20 GA.)
RD (20 GA.)
BK (20 GA.)

#7001-02 THROUGH #7001-07 (ALL 6WAY SEATS WITH HAND PENDANT) CABLE ASSEMBLIES

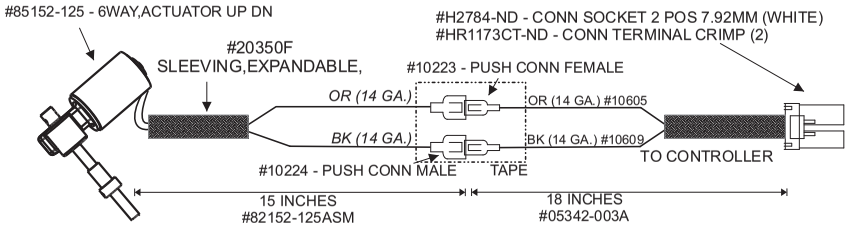
#05342-001 - 6WAY,MTR CABLE,FW BK



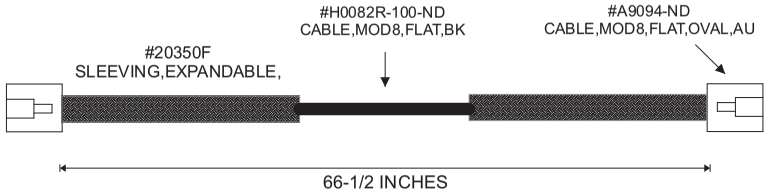
#05342-002 - 6WAY,MTR CABLE,SWIVEL



#85152-125ASM - 6WAY,ACTUATOR UP DN ASM
#05342-003A - CABLE,6WAY,UP DN MTR, V1

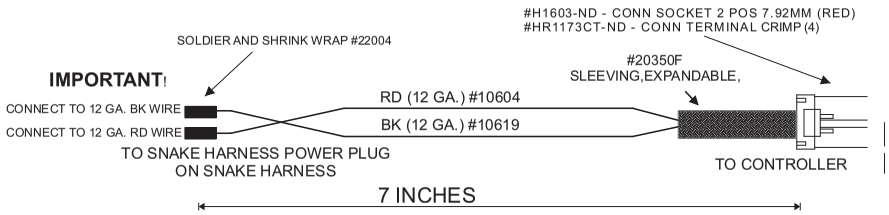


#07150-001 - CABLE,6WAY,PENDANT

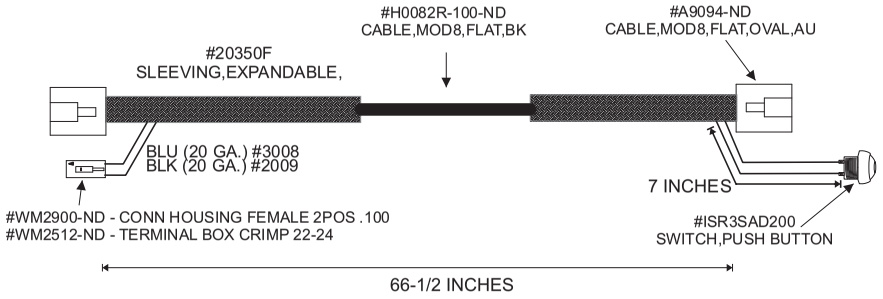


#07253-001 - CABLE,6WAY,RETRO EXT

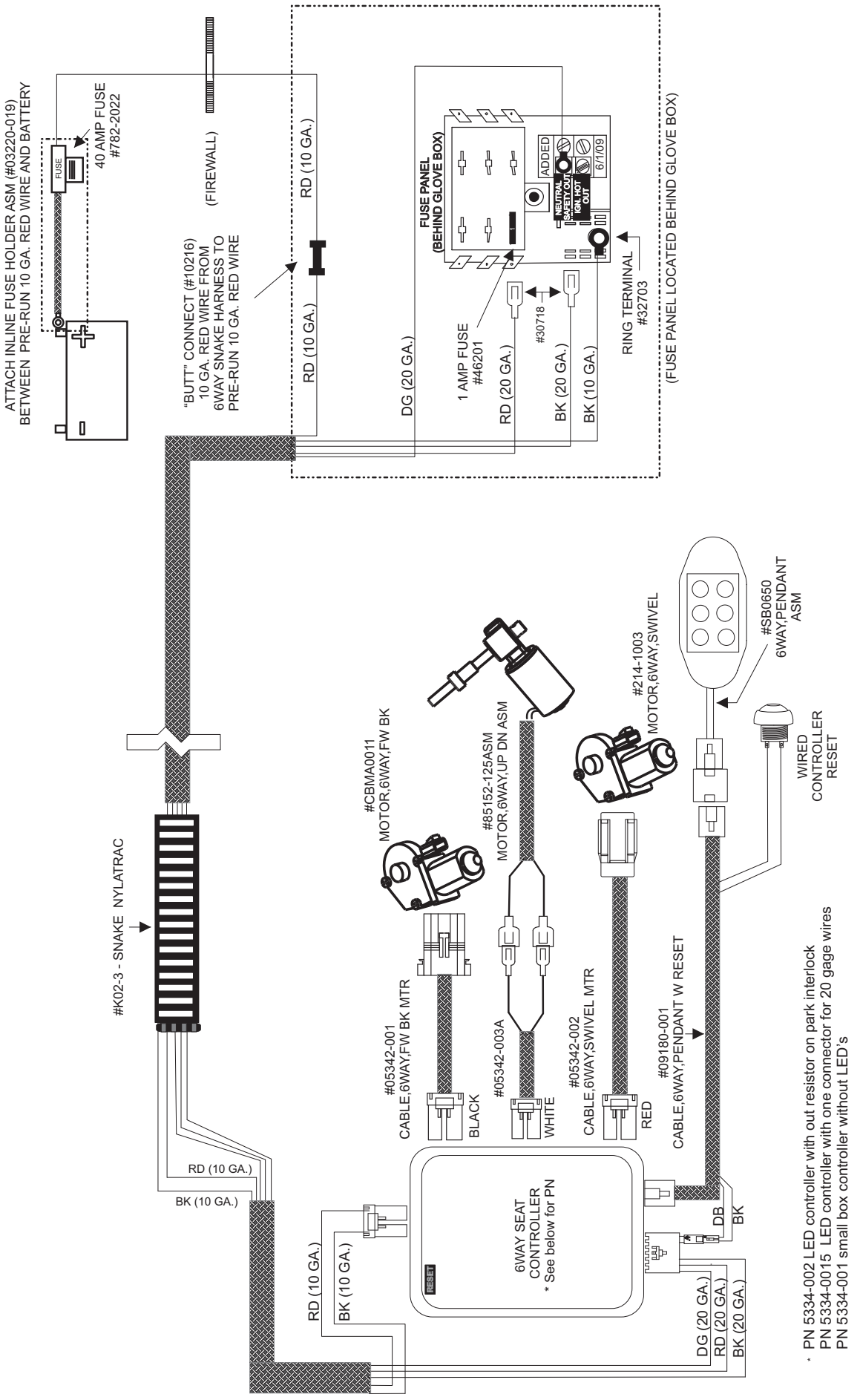
(Extends the power cable that runs through snake harness for 7001-05 Seat to reach Control Board for 7001-04 Seat. ONLY FOR #R0034 RETRO KIT)



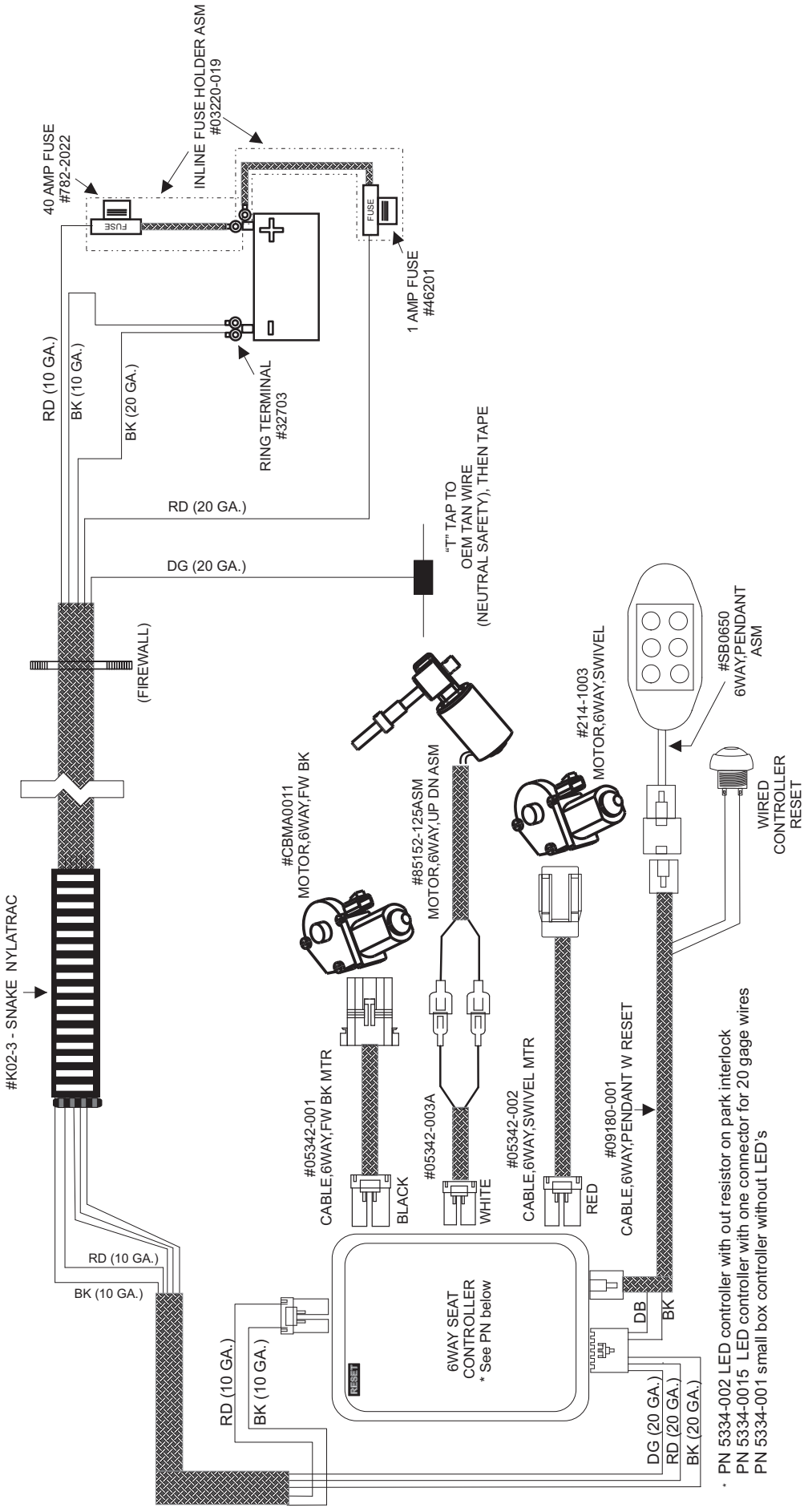
#09180-001 - CABLE,6WAY,PENDANT W RESET

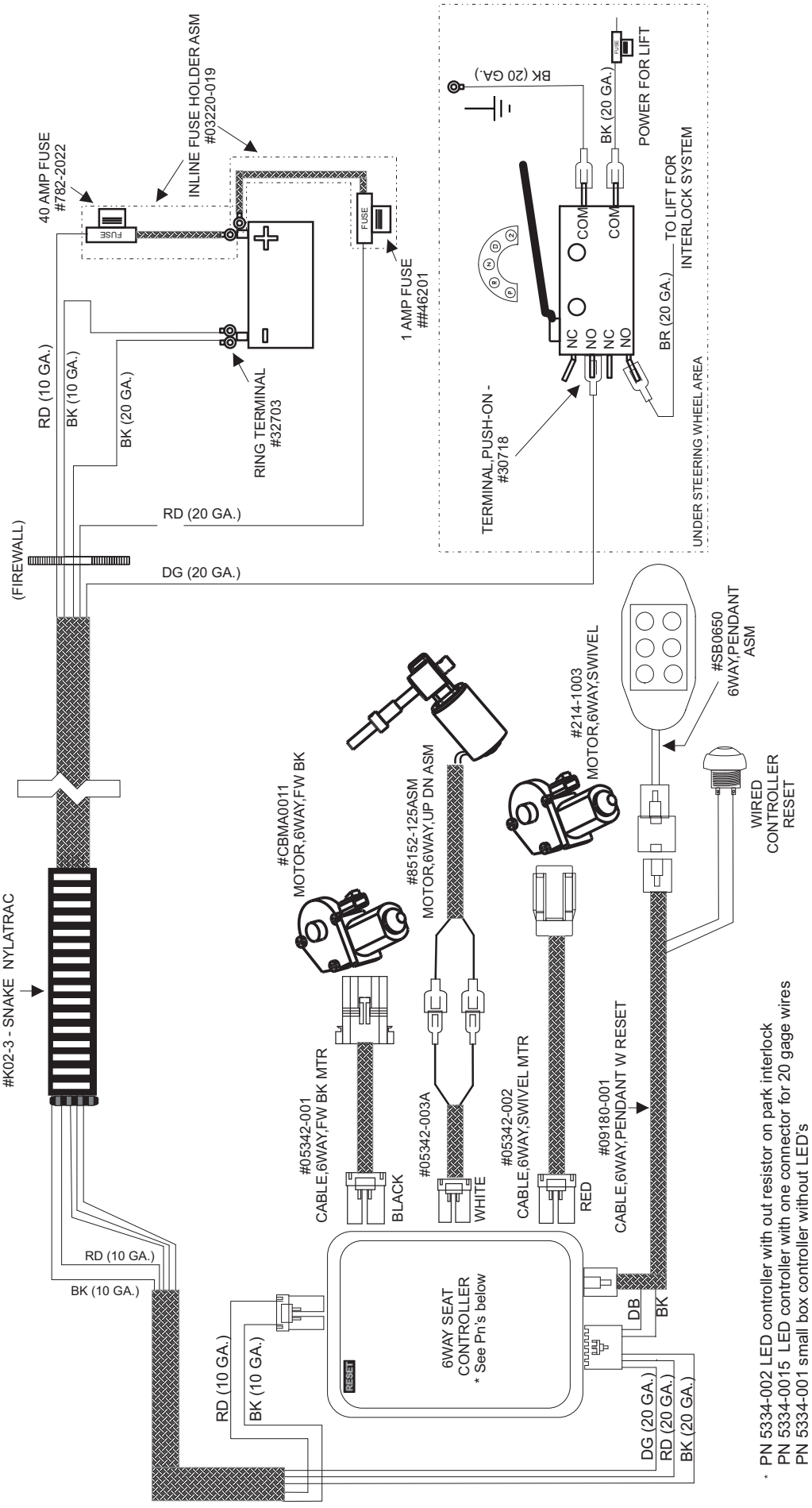


SCALE: NONE	ROLLX VANS,INC
DRAWING #: 05342-005	6591 WEST HIGHWAY 13
REVISION #: V-2.00	SAVAGE, MN 55378
DRAWN/CHECKED BY: WRW	952.890.7851
REVISION HISTORY:	INITIAL RELEASE, V-1.00 12/08/2005 UPDATED, V-2.00 7/6/2009

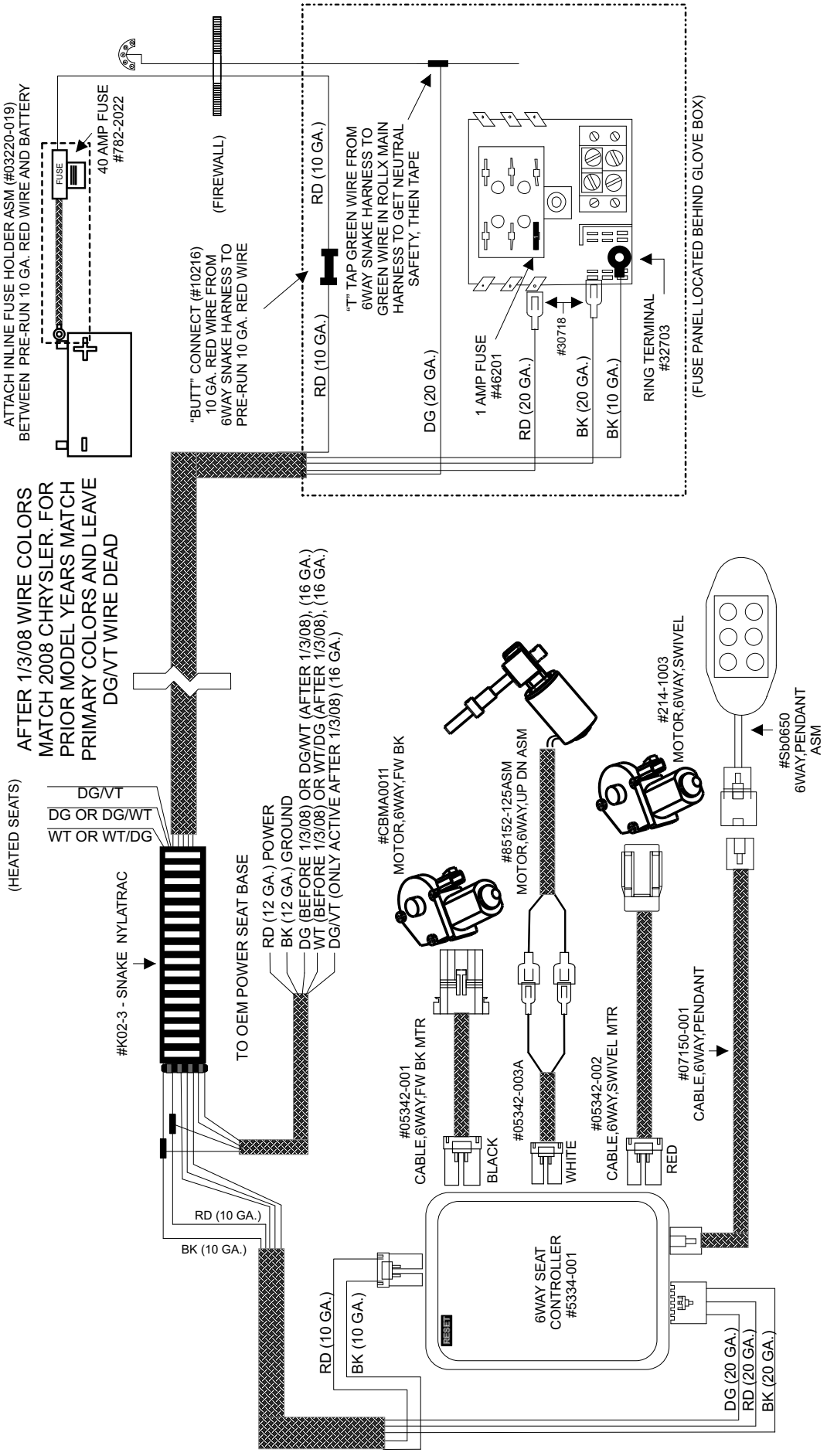


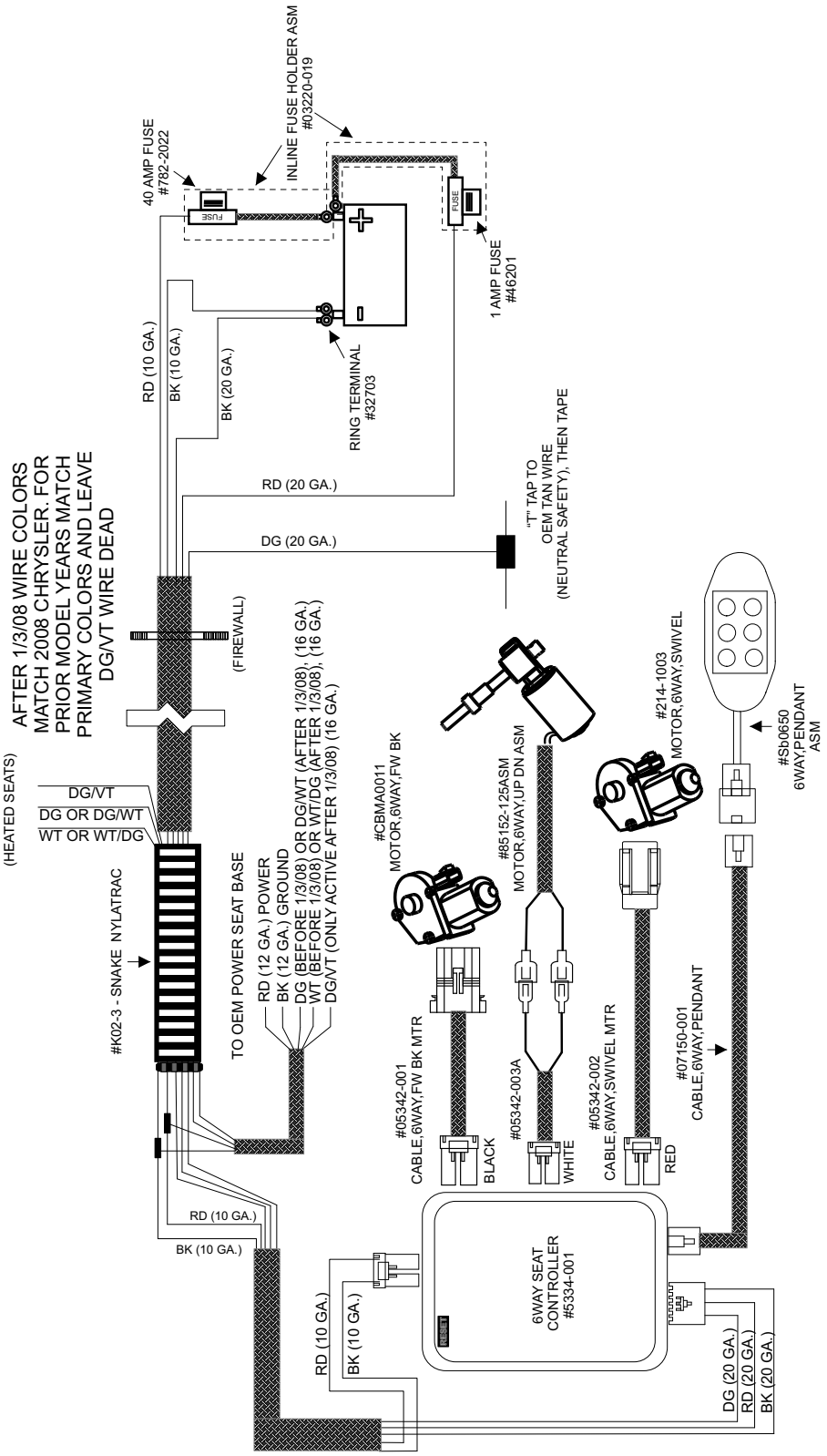
* PN 5334-002 LED controller with out resistor on park interlock
PN 5334-0015 LED controller with one connector for 20 gage wires
PN 5334-001 small box controller without LED's

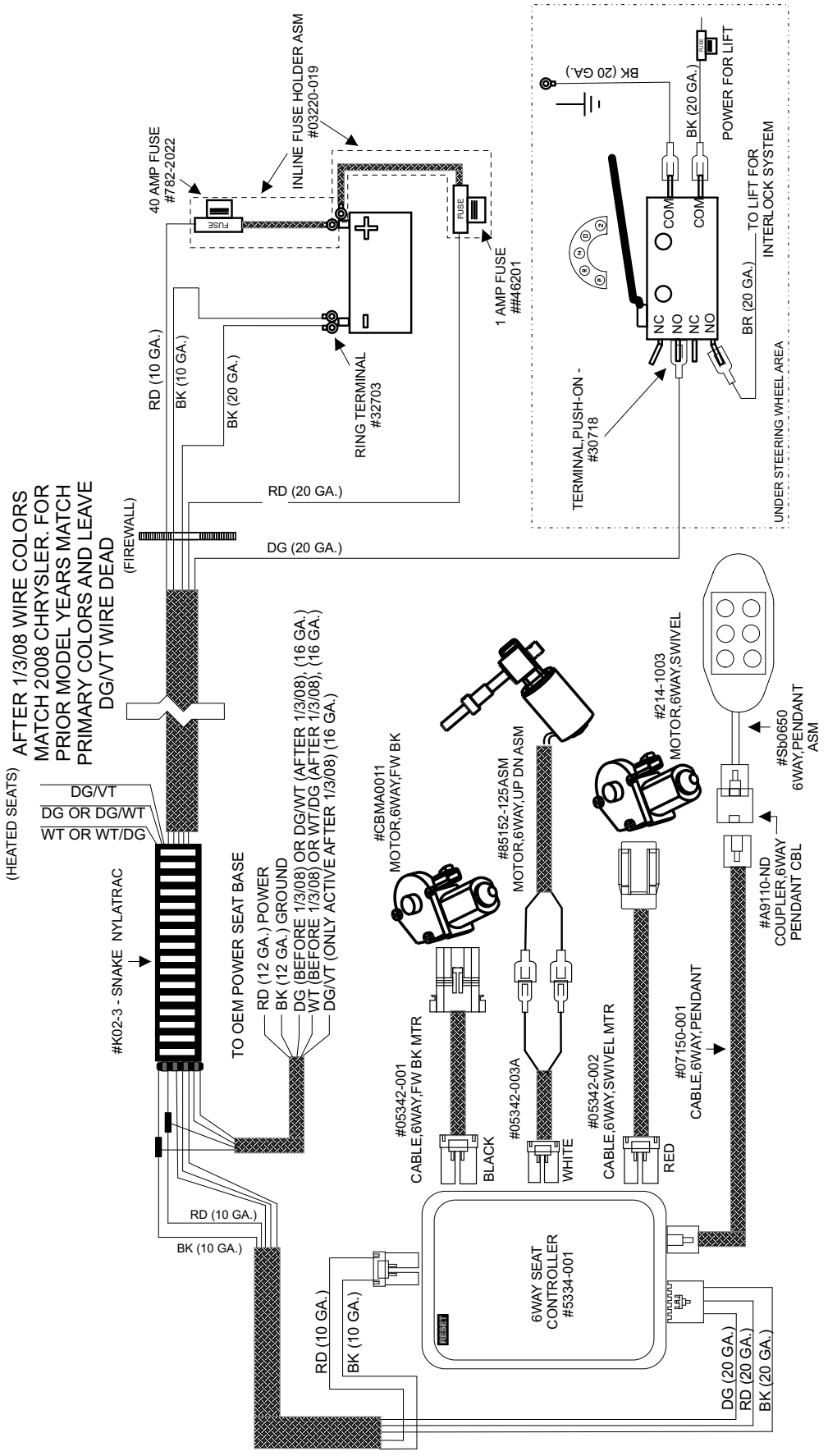

INLINE FUSE HOLDER ASM
#03220-019
40 AMP FUSE
#782-2022
FUSE
FUSE
1 AMP FUSE
#46201
RD (10 GA.)
BK (10 GA.)
BK (20 GA.)
RING TERMINAL
#32703
RD (20 GA.)
DG (20 GA.)
"T" TAP TO
OEM TAN WIRE
(NEUTRAL SAFETY), THEN TAPE
(FIREWALL)
#K02-3 - SNAKE NYLATRAC
#CBMA0011
MOTOR,6WAY,FW BK
#85152-125ASM
MOTOR,6WAY,UP DN ASM
#214-1003
MOTOR,6WAY,SWIVEL
#SB0650
6WAY,PENDANT
ASM
WIRED
CONTROLLER
RESET
#05342-001
CABLE,6WAY,FW BK MTR
BLACK
#05342-003A
WHITE
#05342-002
CABLE,6WAY,SWIVEL MTR
RED
#09180-001
CABLE,6WAY,PENDANT W RESET
RD (10 GA.)
BK (10 GA.)
RD (10 GA.)
BK (10 GA.)
6WAY SEAT
CONTROLLER
* See PN below
RESET
DB
BK
DG (20 GA.)
RD (20 GA.)
BK (20 GA.)
* PN 5334-002 LED controller with out resistor on park interlock
PN 5334-0015 LED controller with one connector for 20 gage wires
PN 5334-001 small box controller without LED's

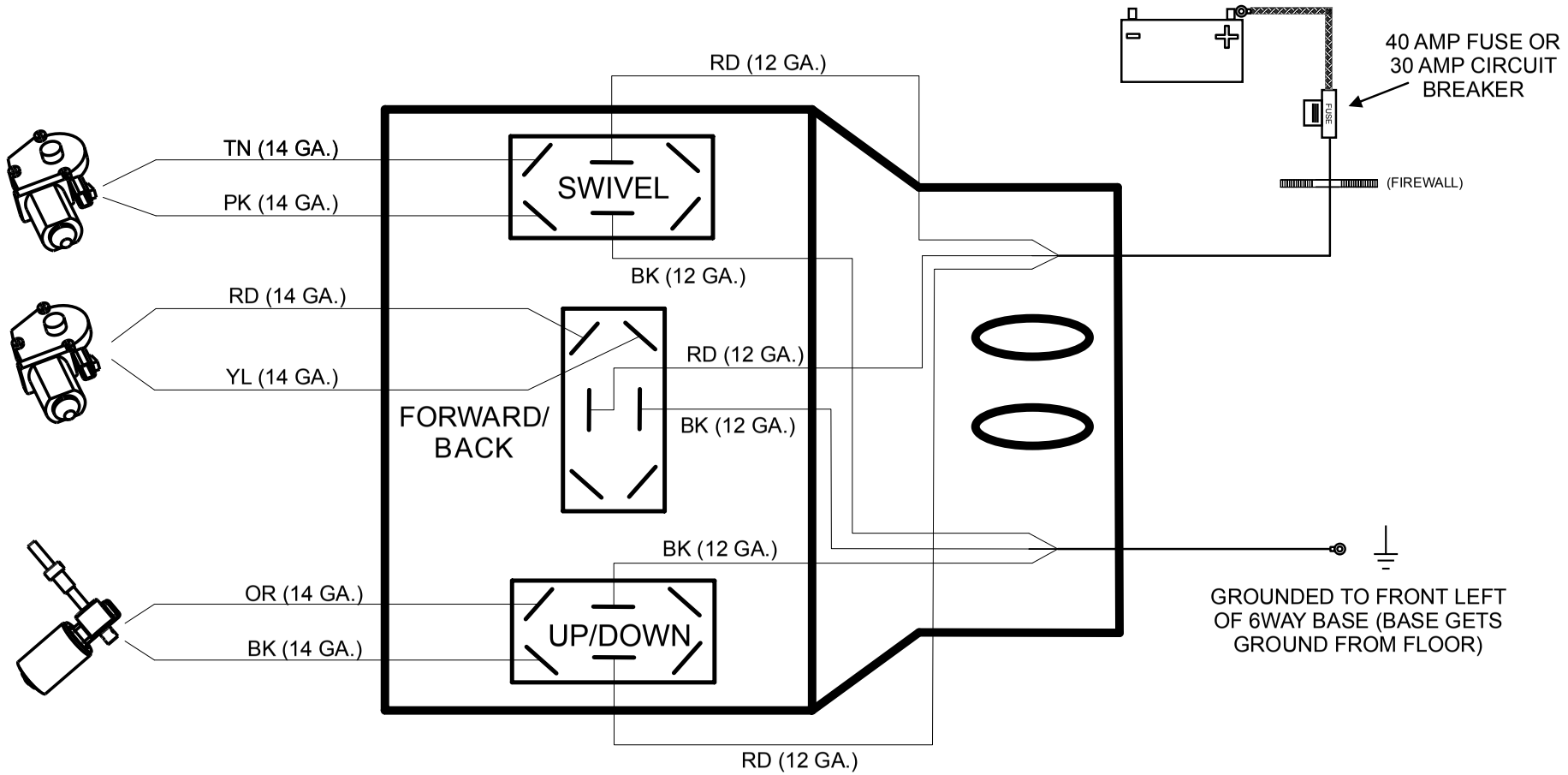


* PN 5334-002 LED controller with out resistor on park interlock
PN 5334-0015 LED controller with one connector for 20 gage wires
PN 5334-001 small box controller without LED's


ATTACH INLINE FUSE HOLDER ASM (#03220-019)
BETWEEN PRE-RUN 10 GA. RED WIRE AND BATTERY
FUSE
40 AMP FUSE
#782-2022
(FIREWALL)
"BUTT" CONNECT (#10216)
10 GA. RED WIRE FROM
6WAY SNAKE HARNESS TO
PRE-RUN 10 GA. RED WIRE
RD (10 GA.)
RD (10 GA.)
"T" TAP GREEN WIRE FROM
6WAY SNAKE HARNESS TO
GREEN WIRE IN ROLLX MAIN
HARNESS TO GET NEUTRAL
SAFETY, THEN TAPE
DG (20 GA.)
1 AMP FUSE
#46201
RD (20 GA.)
#30718
BK (20 GA.)
BK (10 GA.)
RING TERMINAL
#32703
(FUSE PANEL LOCATED BEHIND GLOVE BOX)
AFTER 1/3/08 WIRE COLORS
MATCH 2008 CHRYSLER. FOR
PRIOR MODEL YEARS MATCH
PRIMARY COLORS AND LEAVE
DG/VT WIRE DEAD
(HEATED SEATS)
DG/VT
DG OR DG/WT
WT OR WT/DG
#K02-3 - SNAKE NYLATRAC
TO OEM POWER SEAT BASE
RD (12 GA.) POWER
BK (12 GA.) GROUND
DG (BEFORE 1/3/08) OR DG/WT (AFTER 1/3/08), (16 GA.)
WT (BEFORE 1/3/08) OR WT/DG (AFTER 1/3/08), (16 GA.)
DG/VT (ONLY ACTIVE AFTER 1/3/08) (16 GA.)
#CBMA0011
MOTOR,6WAY,FW BK
#85152-125ASM
MOTOR,6WAY,UP DN ASM
#214-1003
MOTOR,6WAY,SWIVEL
#Sb0650
6WAY,PENDANT
ASM
#05342-001
CABLE,6WAY,FW BK MTR
BLACK
#05342-003A
WHITE
#05342-002
CABLE,6WAY,SWIVEL MTR
RED
#07150-001
CABLE,6WAY,PENDANT
RD (10 GA.)
BK (10 GA.)
6WAY SEAT
CONTROLLER
#5334-001
RESET
RD (10 GA.)
BK (10 GA.)
DG (20 GA.)
RD (20 GA.)
BK (20 GA.)


AFTER 1/3/08 WIRE COLORS
MATCH 2008 CHRYSLER. FOR
PRIOR MODEL YEARS MATCH
PRIMARY COLORS AND LEAVE
DG/VT WIRE DEAD
(HEATED SEATS)
DG/VT
DG OR DG/WT
WT OR WT/DG
#K02-3 - SNAKE NYLATRAC
TO OEM POWER SEAT BASE
RD (12 GA.) POWER
BK (12 GA.) GROUND
DG (BEFORE 1/3/08) OR DG/WT (AFTER 1/3/08), (16 GA.)
WT (BEFORE 1/3/08) OR WT/DG (AFTER 1/3/08), (16 GA.)
DG/VT (ONLY ACTIVE AFTER 1/3/08) (16 GA.)
(FIREWALL)
RD (10 GA.)
BK (10 GA.)
BK (20 GA.)
RD (20 GA.)
DG (20 GA.)
40 AMP FUSE
#782-2022
INLINE FUSE HOLDER ASM
#03220-019
FUSE
1 AMP FUSE
#46201
RING TERMINAL
#32703
"T" TAP TO
OEM TAN WIRE
(NEUTRAL SAFETY), THEN TAPE
#CBMA0011
MOTOR,6WAY,FW BK
#85152-125ASM
MOTOR,6WAY,UP DN ASM
#214-1003
MOTOR,6WAY,SWIVEL
#Sb0650
6WAY,PENDANT
ASM
#05342-001
CABLE,6WAY,FW BK MTR
BLACK
#05342-003A
WHITE
#05342-002
CABLE,6WAY,SWIVEL MTR
RED
#07150-001
CABLE,6WAY,PENDANT
6WAY SEAT
CONTROLLER
#5334-001
RESET
RD (10 GA.)
BK (10 GA.)
RD (10 GA.)
BK (10 GA.)
DG (20 GA.)
RD (20 GA.)
BK (20 GA.)


AFTER 1/3/08 WIRE COLORS MATCH 2008 CHRYSLER. FOR PRIOR MODEL YEARS MATCH PRIMARY COLORS AND LEAVE DG/VT WIRE DEAD
(HEATED SEATS)
DG/VT
DG OR DG/WT
WT OR WT/DG
#K02-3 - SNAKE NYLATRAC
TO OEM POWER SEAT BASE
RD (12 GA.) POWER
BK (12 GA.) GROUND
DG (BEFORE 1/3/08) OR DG/WT (AFTER 1/3/08), (16 GA.)
WT (BEFORE 1/3/08) OR WT/DG (AFTER 1/3/08), (16 GA.)
DG/VT (ONLY ACTIVE AFTER 1/3/08) (16 GA.)
(FIREWALL)
RD (10 GA.)
BK (10 GA.)
BK (20 GA.)
RD (20 GA.)
DG (20 GA.)
40 AMP FUSE #782-2022
INLINE FUSE HOLDER ASM #03220-019
RING TERMINAL #32703
1 AMP FUSE ##46201
BK (20 GA.)
POWER FOR LIFT
TO LIFT FOR INTERLOCK SYSTEM
BR (20 GA.)
TERMINAL,PUSH-ON - #30718
UNDER STEERING WHEEL AREA
COM
NC
NO
#CBMA0011 MOTOR,6WAY,FW BK
#85152-125ASM MOTOR,6WAY,UP DN ASM
#214-1003 MOTOR,6WAY,SWIVEL
#Sb0650 6WAY,PENDANT ASM
#A9110-ND COUPLER,6WAY PENDANT CBL
#05342-001 CABLE,6WAY,FW BK MTR
BLACK
#05342-003A
WHITE
#05342-002 CABLE,6WAY,SWIVEL MTR
RED
#07150-001 CABLE,6WAY,PENDANT
6WAY SEAT CONTROLLER #5334-001
RESET
DG (20 GA.)
RD (20 GA.)
BK (20 GA.)



SWITCH PART #NGR20051BN00YMOD - SWITCH 6WAY SEAT W/ RVRSE
(3 PER BOX)

DRIVERS SIDE
(BOTTOM VIEW)

Warranty Coverage Information

Rollx Vans warrants its 6way Transfer Seat against defect in material or workmanship for a period of one year from the date the 6way Transfer Seat was installed by an authorized service technician.

For all warranty or reimbursement needs, you must have prior authorization by the Rollx Vans Service Department.

1. Call 1-800-956-6668, and a Rollx Vans Customer Service Representative will assist you in any concerns or issues you have with your van.

2. The service representative will evaluate what repair is needed, and either set up an appointment with an “At Home” service technician or direct you to a nearby service facility. An authorization number must be issued.

Rollx Vans will work with many repair facilities. Rollx Vans reserves the right to approve a repair shop or recommend an alternative.

Rollx Vans may request that defective parts be returned to our customer service department for inspection. If defective parts are found to be defective because of abuse or neglect, reimbursement for the new replacement parts may be denied. Rollx Vans reserves the right to use rebuilt components.

Rollx Vans will ship all warranted replacement parts by nationwide carrier. In most cases, shipment will be by ground transport and absorbed by Rollx Vans. Any other mode of transportation will be at the expense of the customer.

Our Mission

To improve the quality of life of people with disabilities of all income levels by delivering the best modified vehicle.

We intend to keep that customer for life by following up with a level of service that exceeds all of their expectations.

Our Values

Quality • Compassion • Honesty • Integrity • Fairness